



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200
Fax 613 632-5246

D2565-105
Job Sheet 186449



Part No: D2565-105

Job Qty: 6 pcs

Part Name: Strut



Part Weight: 0 lbs

Status: Scheduled

Priority: Medium

Job Created: 11/15/18

Job Tracking No:

Due Date: 11/29/18

Created By: Jesse White

Type: Stock

Description: SIOP

Note: DWG REV E IPP: F 02.04.16 Added dwg Rev.C1 NG

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup Hrs	Run Hrs	Workcenter / Supplier	Lead Time	
90	Start up Operation	6 Ea	11/29/18	11/29/18	0.00	0.00	Start Up Small Fab-4		
100	Small Fab - Brake NC	6 pcs	11/29/18	11/29/18	0.90	0.72	Small Fab - Brake - 1		
							Small Fab - Brake - 2		
							Small Fab - Brake - 3		
102	Small Fab - Brake NC - B4B	6 pcs	11/29/18	11/29/18	0.00	0.00	Small Fab - Brake - 1 - B4B		
							Small Fab - Brake - 2 - B4B		
							Small Fab - Brake - 3 - B4B	* DAS 58 9-89	
120	QC 5	6 pcs	11/29/18	11/29/18	0.00	0.00	QC 5 - 10		
							QC 5 - 12		
							QC 5 - 17		
							QC 5 - 18		
							QC 5 - 19		
							QC 5 - 22		
							QC 5 - 24		
							QC 5 - 3		DAS 38 9-89
							QC 5 - 38		
							QC 5 - 42		
							QC 5 - 43		
							QC 5 - 49		
							QC 5 - 51		
							QC 5 - 58		
							QC 5 - 68		
							QC 5 - 9		
							QC 5 - 50		
							QC 5 - 30		
130	Powdercoat - 2 White GI(S)- B4B <i>M138997</i>	6 pcs	11/29/18	11/29/18	0.00	0.17	Powdercoat - 1 - B4B		
							Powdercoat - 2 - B4B		
							Powdercoat - 3 - B4B		
							Powdercoat - 4 - B4B		<i>BL 19-01-88</i>

START: 2:25 AL TIT 400° FINISH: 2:55



Dart Aerospace Ltd.
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CANADA
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Container No: S146522



Part: D2565-105

Job No: 186449

Serial No/Batch: S146522

Revision:

Inspector:

Exp Date:

Instructions: Various STC's

Date: 01/23/19

140 QC 3	6 pcs	11/29/18	0.00 0.00	QC 3 - 10	
				QC 3 - 13	
				QC 3 - 15	
				QC 3 - 17	
				QC 3 - 18	
				QC 3 - 2	
				QC 3 - 26	
				QC 3 - 28	
				QC 3 - 3	
				QC 3 - 30	
				QC 3 - 34	
				QC 3 - 36	
				QC 3 - 38	
				QC 3 - 41	
				QC 3 - 51	
				QC 3 - 58	
				QC 3 - 59	
				QC 3 - 6	
				QC 3 - 68	DAS FEB 04 2019 58
				QC 3 - 9	9-89
150 Packaging 3-1 - Stock - B4B	6 pcs	11/29/18	0.00 0.00	Packaging 3 - 1 - B4B	
				Packaging 3 - 2 - B4B	
				Packaging 3 - 3 - B4B	
				Packaging 3 - 4 - B4B	
				Packaging 3 - 5 - B4B	
				Packaging 3 - 6 - B4B	
				Packaging 3 - 7 - B4B	
				Packaging 3 - 8 - B4B	
				Packaging 3 - 9 - B4B	
				Packaging 3 - 10 - B4B	
				Packaging 3 - 11 - B4B	
				Packaging 3 - 12 - B4B	
				Packaging 3 - 13 - B4B	
				Packaging 3 - 14 - B4B	
				Packaging 3 - 15 - B4B	
				Packaging 3 - 16 - B4B	
				Packaging 3 - 17 - B4B	
				Packaging 3 - 18 - B4B	
				Packaging 3 - 19 - B4B	
				Packaging 3 - 20 - B4B	
				Packaging 3 - 21 - B4B	
				Packaging 3 - 22 - B4B	
				Packaging 3 - 23 - B4B	
				Packaging 3 - 24 - B4B	
				Packaging 3 - 25 - B4B	
				Packaging 3 - 26 - B4B	
				Packaging 3 - 27 - B4B	ST353 FEB 04 2019
				Packaging 3 - 28 - B4B	
				Packaging 3 - 29 - B4B	
				Packaging 3 - 30 - B4B	
				Packaging 3 - 31 - B4B	
				Packaging 3 - 32 - B4B	
				Packaging 3 - 33 - B4B	
				Packaging 3 - 34 - B4B	
				Packaging 3 - 35 - B4B	
				Packaging 3 - 36 - B4B	DAS 21 FEB 04 2019 9-89
160 QC 21 - SA	6 pcs	11/29/18	0.00 0.00	QC 21 - SA - 21	
				QC 21 - SA - 70	

Part Op 100 - (Punch ends and deburr as per dwg)Punch as per Dwg D2565 usingDT 8313 Drill hole open to .316 Ø as per Dwg

Descriptions: D2565 (one end only)

120 - QC5- Inspect part completeness to step on W/O

130 - (White Gloss(Ref:4.3.5.2) per QSI005 4.3-Steel) START TIME: _____ FINISH TIME: _____

140 - (QC3- Inspect Part Finish)

150 - (Identify as per dwg & Stock Location: _____)

160 - (QC21- Final Inspection - Work Order Release)

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
M304TR0.750W.049	304 Round Tube .750 X .049W	10.0950 ft (1.6825 ea)	90-Start up Operation	S14522S

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
90-Start up Operation	M304TR0.750W.049	10	239	0

Part Specifications

Specifications could not be found.

Plex 1/23/19 8:33 AM Dart.Hadley.Shannon



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100	Brake NC	6 pcs	11/29/18	11/29/18	0.90	0.72	Brake NC 3		9-89 58
120	QC	6 pcs	11/29/18	11/29/18	0.00	0.00	QC5		9-89
130	Powdercoat	6 pcs	11/29/18	11/29/18	0.00	0.17	Powdercoat2		
140	QC	6 pcs	11/29/18	11/29/18	0.00	0.00	QC3		
150	Packaging	6 pcs	11/29/18	11/29/18	0.00	0.00	Packaging3		
160	QC21-SA	6 Ea	11/29/18	11/29/18	0.00	0.00	QC21		

Part Op 100 - Punch as per Dwg D2565 using DT 8313 Drill hole open to .316 Ø as per Dwg D2565 (one end only)
Descriptions: 130 - START TIME: _____ FINISH TIME: _____

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
M304TR0.750W.049	304 Round Tube .750 X .049W	10.0950 ft (1.6825 ea)	90-Start up Operation	5145223
20.44				

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
90-Start up Operation	M304TR0.750W.049	10	213	0

Part Specifications

Specifications could not be found.

Plex 11/15/18 1:12 PM dart.white.jesse